

Edward Enriquez | 786-302-3547 | eddie@nwisllc.com
15680 SW 12 Terrace, Miami, FL 33194

Welder Qualification Test Report

Welder Name	Armando Reyes Leon	Welder ID	0684	Lab No.	NWIS-03	Test Date	04/28/2023
Client No.	Gopelia	Welding Code	AWS D1.1-15	Thickness	3/8"	Plate	<input checked="" type="checkbox"/> <input type="checkbox"/> Tube <input type="checkbox"/>
Process	GMAW	Position	3G Vertical Up	Plate Range Qualified	1/8" to 3/4"	Groove/Fillet	G
Pipe ID		Base Material	A-36 / A-36	Pipe Range	24" and Over	Procedure	S70-P01

Filler Metal

Specification No.	AWS A5.18	Classification	ER70S-6	Trade Name	Hobert, Inc.				
Backing No.	1/4X1"	Shielding Gas	Ar/Co2 75/25	Flux	No	Diameter	.035"	AWS "F" No.	#6

Visual Inspection & Bend Test Results

Weld Appearance	Good	Undercut	None	Piping Porosity	None
Test Results	2 coupons were bent sideways per AWS 4.9.3.1 and accepted per 4.9.3.3				
Test Results					

Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G & 3F/3G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing for 6 months or max one (1) year, with proof of continued work performance from qualified personnel.

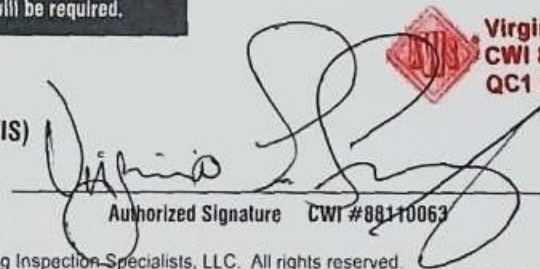
The welder identified above **is Qualified** to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.

Respectfully Submitted;

National Welding Inspection Specialists, LLC. (NWIS)

Virginio Enriquez, CWI


Authorized Signature CWI #88110063



Virginio Ed Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

04/28/2024

Exp. Date